

PRODUCT INFORMATION PACKET



Model No: 9208F2

Catalog No: 9208F2

iMotor® 14-15-16 WATT Refrigeration Motor, 1550 RPM, 115 Volts, Unit Bearing, TEAO



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Nameplate Specifications

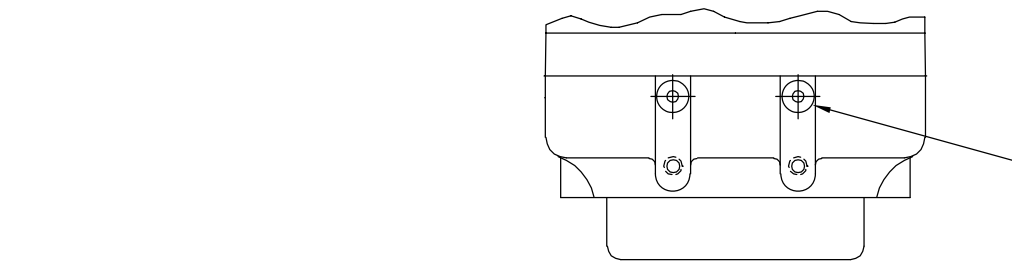
Output Watts	14, 15, 16 W	Frequency	60 Hz
Voltage	115 V	Current	.47-.58 A
Speed	1550 rpm	Service Factor	1
Phase	1	Duty	Continuous
Insulation Class	A	Frame	UNIT BEARING
Enclosure	Totally Enclosed Air Over	Thermal Protection	Automatic
Ambient Temperature	40 °C	UL	Recognized
CSA	Y	CE	N
Number of Speeds	1		

Technical Specifications

Electrical Type	Electronically Commutated Motor	Starting Method	Across The Line
Poles	4	Rotation	Clockwise Lead End
Mounting	2 BOSS/OSE 5 HOLES	Drive End Bearing	Unit
Opp Drive End Bearing	Unit	Frame Material	Cast Iron
Shaft Type	Threaded	Frame Length	3.72 in
Shaft Diameter	1/4x20 in	Shaft Extension	0.42 in
Outline Drawing	9208F2-S01		

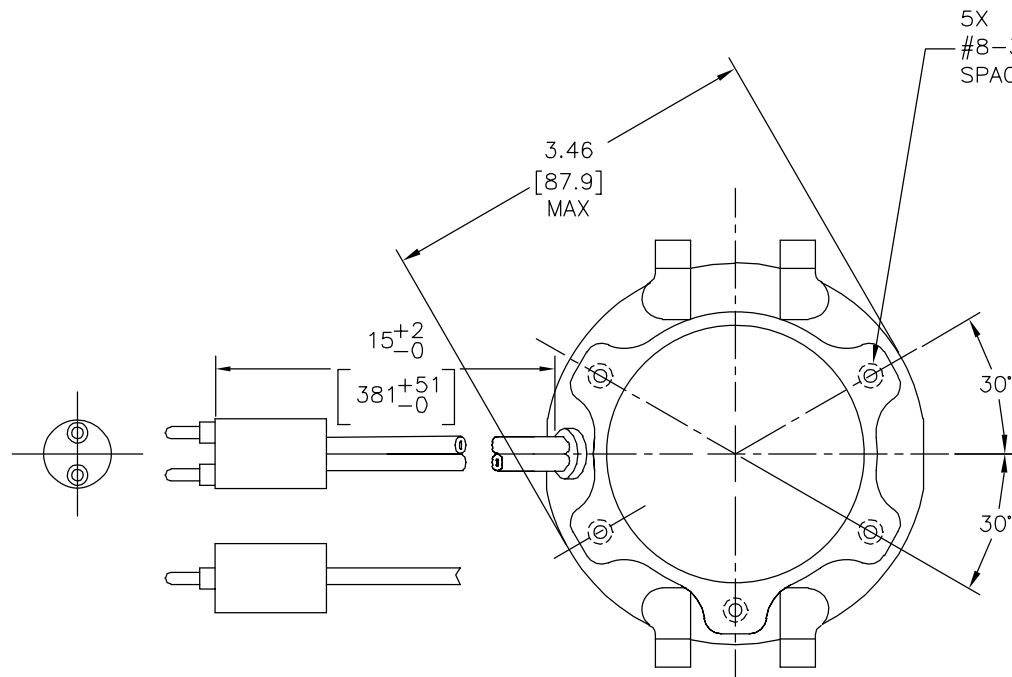
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REV	ECO	REV BY	DATE	APPD	DATE
B	0025432	O. CARVAJAL	04-16-2012	D. BALDERRAMA	04-16-2012

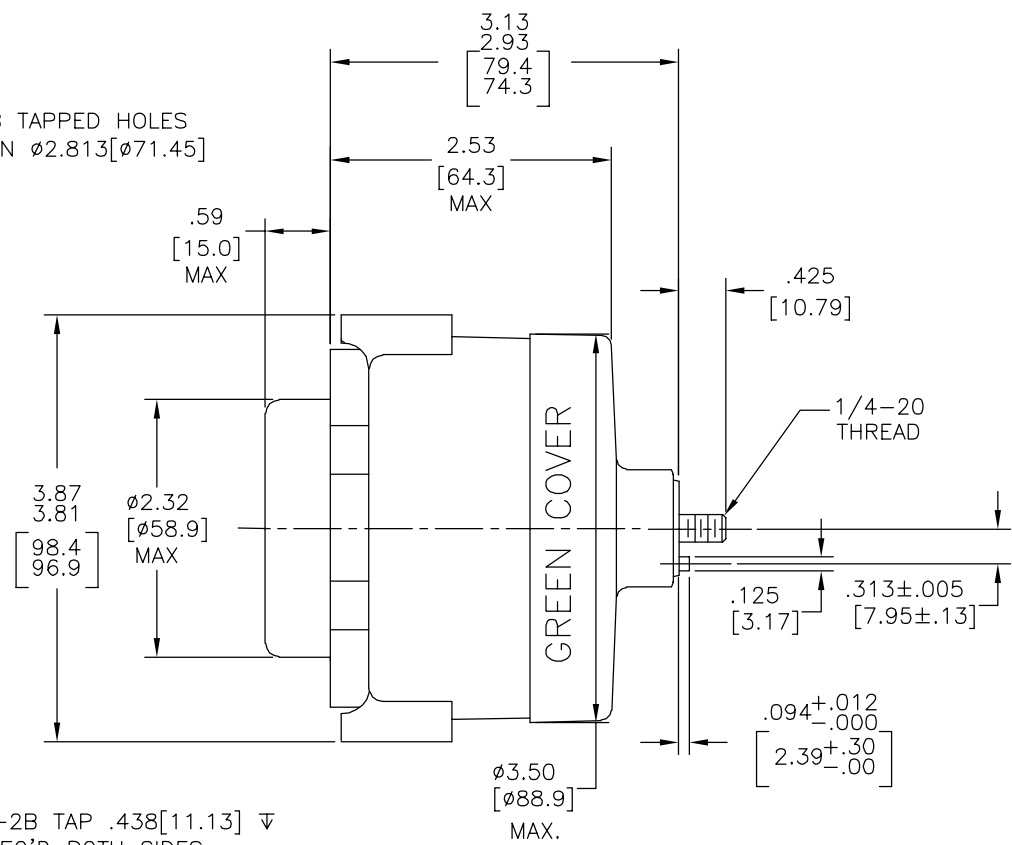


REMOVABLE PLUGS AS SHOWN

NOTE: MOUNTING SCREW TORQUE 3 FT. LB. MAX



5X #8-36 UNF-2B TAPPED HOLES SPACED 120° ON Ø2.813 [Ø71.45]



#8-36 UNF-2B TAP .438 [11.13] 4X HOLES REQ'D BOTH SIDES

NOTE: OUTLINE DIMENSIONS FOR WHICH NO LIMIT IS SPECIFIED ARE NOMINAL AND NOT GUARANTEED AS TO TOLERANCE. ADDITIONAL INFORMATION ON TOLERANCES WILL BE FURNISHED ON SPECIFIC REQUEST.

UTB1CC1551EM56
115V 60HZ CW
CUST. NO. 9208F2

GEOMETRIC CHARACTERISTICS & SYMBOLS

- ▭ FLATNESS
- STRAIGHTNESS
- ∠ ANGULARITY
- ⊥ PERPENDICULARITY (SQUARENESS)
- // PARALLELISM
- ROUNDNESS (CIRCULARITY)
- ⊘ CYLINDRICITY
- △ PROFILE OF ANY SURFACE
- ∩ PROFILE OF ANY LINE
- ↗ RUNOUT
- ⊕ TRUE POSITION
- ◎ CONCENTRICITY
- ≡ SYMMETRY

ASME Y14.5M 1994

UNLESS OTHERWISE SPECIFIED DIM. TOLERANCES ARE AS FOLLOWS:

INCH	±.1	±.02	±.005	±.0005
mm	±0.5	±0.13	±0.013	

ANG. ±.50 DEG
REMOVE BURRS & BREAK SHARP EDGES:
INCH .003-.015 mm 0.1-0.4
CORNER FILLETS TO:
INCH .020 mm 0.5
MACHINE SURFACES:
INCH 125 mm 3.2

METRIC DIMS. SHOWN IN [BRACKETS]

DR BY:	J. NICHTER	01-30-2009
APPD:	C. MCREYNOLDS	04-13-2009
THIRD ANGLE PROJECTION		EDS DATE 11-11-2011 FORMAT REV G
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DESCRIPTION OUTLINE	
SIZE C	DWG NO 9208F2
SCALE NONE	SHEET 1

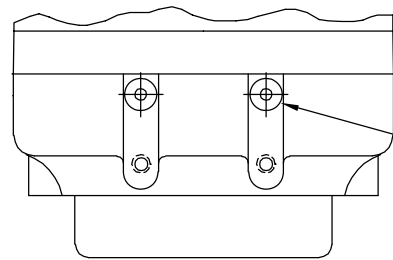
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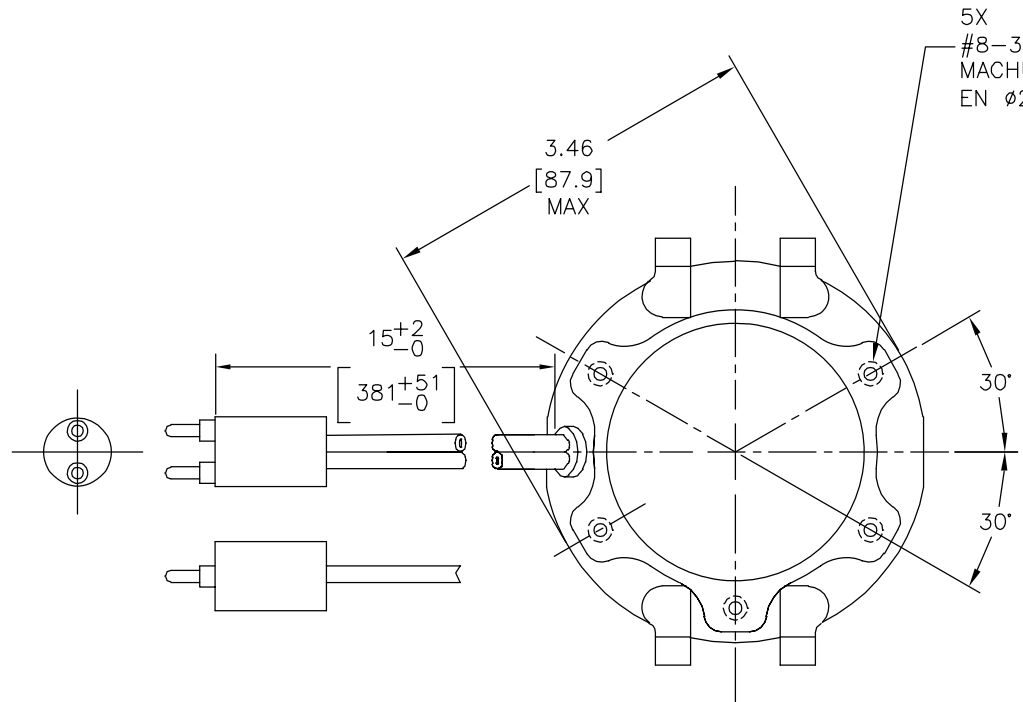
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REVISION:	ECO	REVISADO POR:	FECHA:	APROBADO POR:	FECHA:
B	0025432	O. CARVAJAL	04-16-2012	D. BALDERRAMA	04-16-2012

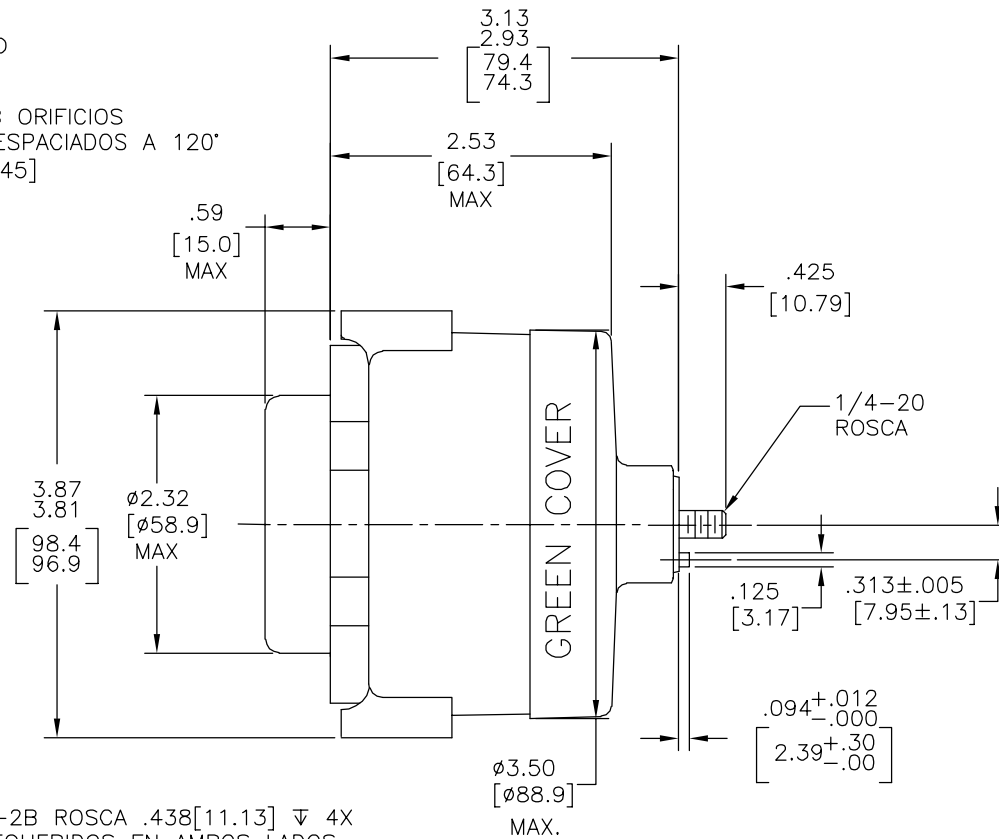


TAPONES REMOVIBLES
COMO SE MUESTRA

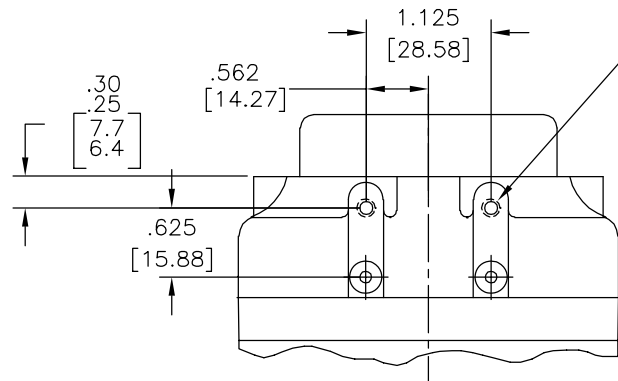
NOTA: TORNILLO DE MONTAJE TORQUE A 3 LIBRAS POR PIE MAXIMO



5X
#8-36 UNF-2B ORIFICIOS
MACHUELADOS ESPACIADOS A 120°
EN Ø2.813 [Ø71.45]



#8-36 UNF-2B ROSCA .438 [11.13] ∇ 4X
ORIFICIOS REQUERIDOS EN AMBOS LADOS



NOTA: LAS DIMENSIONES DEL DIBUJO PARA EL CUAL NO HAY LIMITES ESPECIFICADOS SON NOMINALES Y NO GARANTIZAN UNA TOLERANCIA. LA INFORMACION ADICIONAL EN TOLERANCIAS SERA PROPORCIONADA EN REQUISICIONES ESPECIFICAS.

CARACTERISTICAS DE GEOMETRIA Y SIMBOLOS	
∠	PLANICIDAD
-	RECTITUD
∠	ANGULARIDAD
⊥	PERPENDICULARIDAD (A ESCUADRA)
//	PARALELISMO
○	REDONDEZ (CIRCULARIDAD)
⊘	CILINDRICIDAD
△	PERFIL DE CUALQUIER SUPERFICIE
∧	PERFIL DE CUALQUIER LINEA
↑	VARIACION
⊕	POSICION REAL
◎	CONCENTRICIDAD
≡	SIMETRIA

A MENOS QUE SE ESPECIFIQUE DE OTRA MANERA, LAS TOLERANCIAS DE LAS DIMS; SON LAS SIGUIENTES:	
PULG	±.1 ±.02 ±.005 ±.0005
mm	±0.5 ±0.13 ±0.013
ANG. ± 50 GRADOS	
ELIMINAR REBABAS Y ORILLAS FILOSAS DEL BORDE.	
PULG	.003-.015 mm 0.1-0.4
FILETEAR ESQUINA: PULG .020 mm 0.5	
MAQUINAR SUPERFICIES	
PULG	125 mm .32
DIMS METRICAS MOSTRADAS [PARENTESIS]	

DIBUJADO POR:	J. NICTER	01-30-2009
APROBADO POR:	C. MCREYNOLDS	04-13-2009
TERCER ANGULO DE PROYECCION	⊕	FECHA EDS: 11-11-2011
		REV. FORMATO: G
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DESCRIPCION: OUTLINE	
TAMAÑO: C	NUMERO DE DIBUJO: 9208F2
ESCALA: NONE	HOJA: 1

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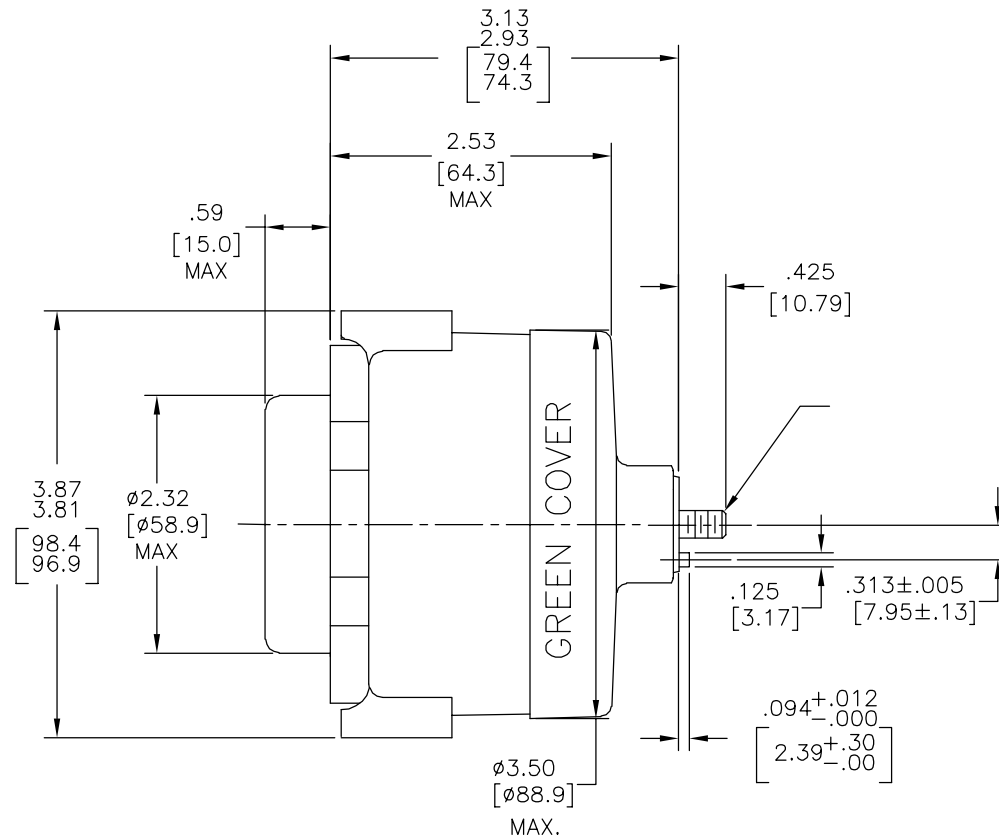
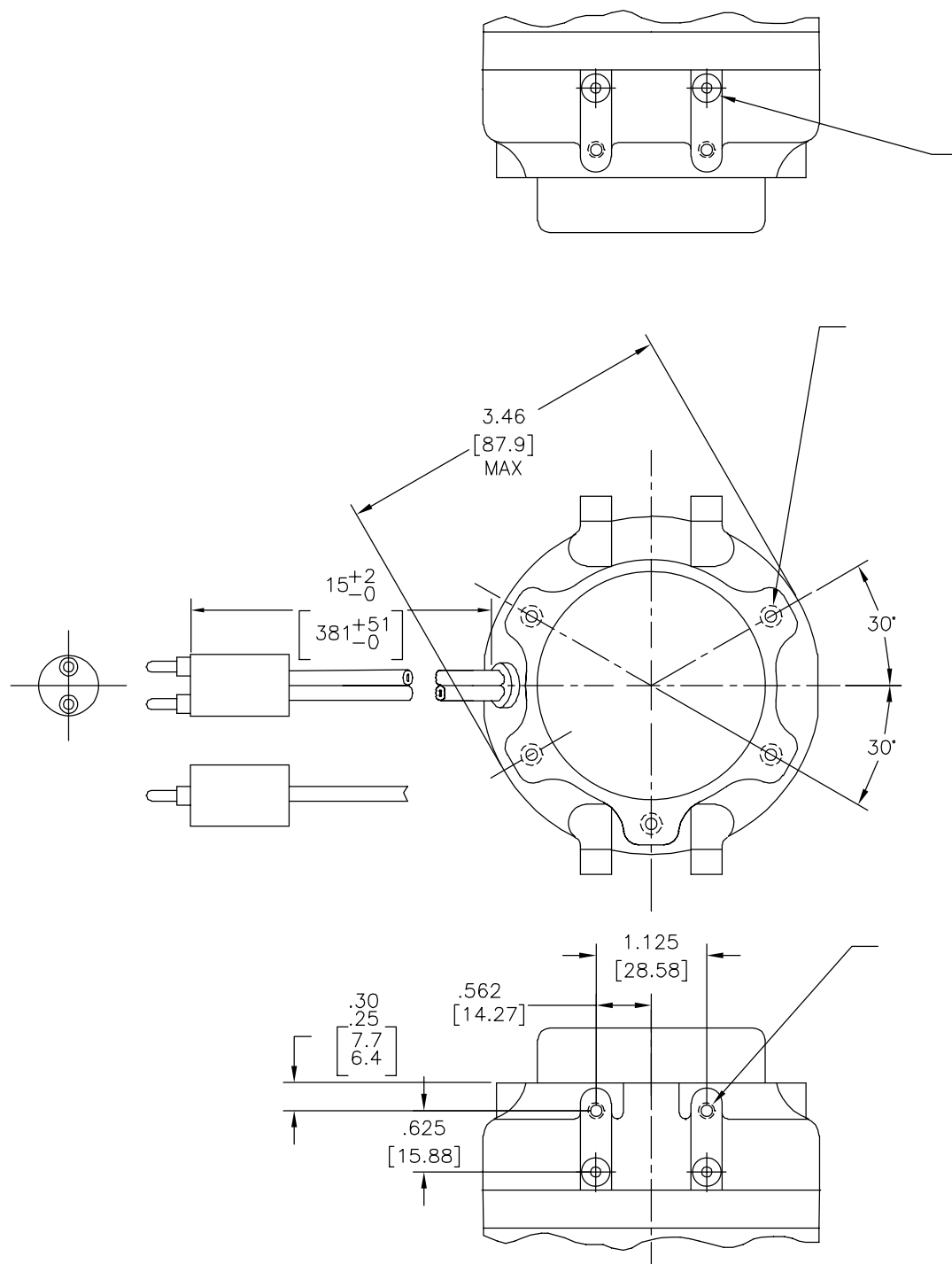
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版本	ECO	编制	日期	批准	日期
B	0025432	O. CARVAJAL	04-16-2012	D. BALDERRAMA	04-16-2012



形位公差	除另有注明
□ 平面度	尺寸公差如下:
— 直线度	英寸 X XX XXX XXXX
∠ 倾斜度	英寸 ±.1 ±.02 ±.005 ±.0005
⊥ 垂直度	毫米 ±0.5 ±0.13 ±0.013
// 平行度	角度 ±.50 度
○ 圆度	清理毛刺和尖棱
⊘ 圆柱度	英寸 .003-.015 毫米 0.1-0.4
△ 面轮廓度	内圆角
∩ 线轮廓度	英寸 .020 毫米 0.5
↗ 圆跳动	表面粗糙度
⊕ 位置度	英制 125 米制 3.2
⊙ 同轴度	米制尺寸显示在 []

ASME Y14.5M 1994

除另有注明	尺寸公差如下:
英寸 X XX XXX XXXX	
英寸 ±.1 ±.02 ±.005 ±.0005	
毫米 ±0.5 ±0.13 ±0.013	
角度 ±.50 度	
清理毛刺和尖棱	
英寸 .003-.015 毫米 0.1-0.4	
内圆角	
英寸 .020 毫米 0.5	
表面粗糙度	
英制 125 米制 3.2	
米制尺寸显示在 []	

绘图:	J. NICHTER	01-30-2009
批准:	C. MCREYNOLDS	04-13-2009
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名称	OUTLINE
图幅	C
图号	9208F2
比例	NONE
页号	1

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