

PRODUCT INFORMATION PACKET



Model No: H254ES
Catalog No: H254ES
General Purpose Motor, .50 HP, 3 Ph, 60 Hz, 230/460 V, 3600 RPM, 56C Frame, ODP



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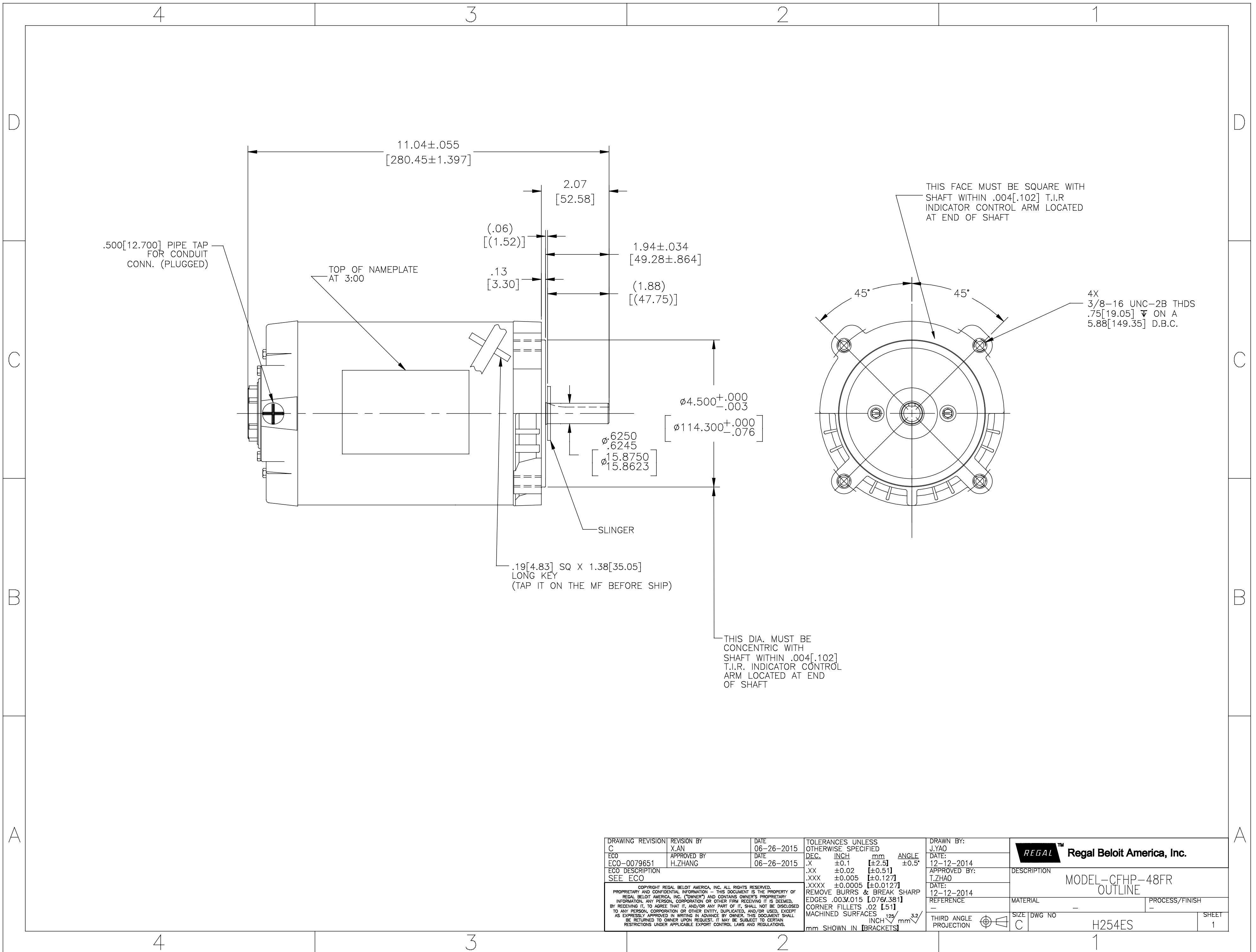
Nameplate Specifications

Output HP	.50 Hp	Output KW	0.37 kW
Frequency	60 Hz	Voltage	230/460 V
Current	1.8/0.9 A	Speed	3450 rpm
Service Factor	1.6	Phase	3
Efficiency	73.4 %	Duty	Continuous
Insulation Class	B	Frame	56C
Enclosure	Open Drip Proof	Thermal Protection	No Protection
Ambient Temperature	40 °C	UL	Recognized
CSA	N	CE	Y
Number of Speeds	1		

Technical Specifications

Electrical Type	Polyphase	Starting Method	Across The Line
Poles	2	Rotation	Clockwise/Counterclockwise
Mounting	Round	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Rolled Steel
Shaft Type	Keyed	Overall Length	11.04 in
Frame Length	6.59 in	Shaft Diameter	0.625 in
Shaft Extension	1.94 in		
Outline Drawing	H254ES-S01	Connection Drawing	D0000283-001

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.500[12.700] PIPE TAP FOR CONDUIT CONN. (PLUGGED)

TOP OF NAMEPLATE AT 3:00

SLINGER

.19[4.83] SQ X 1.38[35.05] LONG KEY (TAP IT ON THE MF BEFORE SHIP)

THIS FACE MUST BE SQUARE WITH SHAFT WITHIN .004[.102] T.I.R INDICATOR CONTROL ARM LOCATED AT END OF SHAFT

4X 3/8-16 UNC-2B THDS .75[19.05] ON A 5.88[149.35] D.B.C.

THIS DIA. MUST BE CONCENTRIC WITH SHAFT WITHIN .004[.102] T.I.R. INDICATOR CONTROL ARM LOCATED AT END OF SHAFT

DRAWING REVISION C	REVISION BY X.AN	DATE 06-26-2015	TOLERANCES UNLESS OTHERWISE SPECIFIED	DRAWN BY: J.YAO	Regal Beloit America, Inc.
ECO ECO-0079651	APPROVED BY H.ZHANG	DATE 06-26-2015	DEC. INCH mm ANGLE .X ±0.1 [±2.5] ±0.5° .XX ±0.02 [±0.51] .XXX ±0.005 [±0.127] .XXXX ±0.0005 [±0.0127]	DATE: 12-12-2014	
ECO DESCRIPTION SEE ECO			REMOVE BURRS & BREAK SHARP EDGES .003/.015 [0.076/.381]	APPROVED BY: T.ZHAO	DESCRIPTION MODEL-CFHP-48FR OUTLINE
<small>COPYRIGHT REGAL BELOIT AMERICA, INC. ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION - THIS DOCUMENT IS THE PROPERTY OF REGAL BELOIT AMERICA, INC. (OWNER) AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.</small>			CORNER FILLETS .02 [51]	DATE: 12-12-2014	MATERIAL
			MACHINED SURFACES 125/INCH 3.2/mm	REFERENCE	PROCESS/FINISH
			mm SHOWN IN [BRACKETS]	THIRD ANGLE PROJECTION	SIZE DWG NO
					H254ES
					SHEET 1

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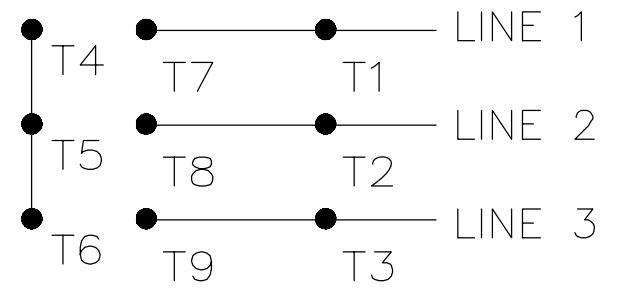
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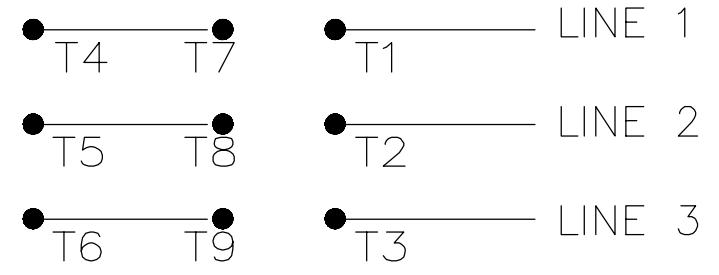
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REV	ECO	REV BY	DATE	APPD	DATE
A	0016784	R.RASCON	10-12-2010	D.JUAREZ	10-12-2010

LOW VOLTAGE



HIGH VOLTAGE



TO REVERSE ROTATION FOR EITHER VOLTAGE, INTERCHANGE ANY 2 LINE LEADS

NOTES:

1. DATTED BOX REPRESENTS TOTAL PRINTED AREA ALLOWED FOR CONNECTION DIAGRAM TO FIT IN (.75[19.1] X 2.13[54.1]) SEE NAMEPLATE DRAWING 170500 OR 170501 FOR LOCATION.
2. CHARACTERS ARE TO BE A MINIMUM OF .03[.8] TO .06[1.5] MAXIMUM IN HEIGHT.
3. DETAILS ARE NOT TO BE COPIED FROM DRAWING, BUT ARE TO BE REPRODUCED FROM ORIGINAL ARTWORK FURNISHED.

GEOMETRIC CHARACTERISTICS & SYMBOLS

- ▮ FLATNESS
- STRAIGHTNESS
- ∠ ANGULARITY
- ⊥ PERPENDICULARITY (SQUARENESS)
- // PARALLELISM
- ROUNDNESS (CIRCULARITY)
- ⊘ CYLINDRICITY
- △ PROFILE OF ANY SURFACE
- ∩ PROFILE OF ANY LINE
- ↗ RUNOUT
- ⊕ TRUE POSITION
- ◎ CONCENTRICITY
- ≡ SYMMETRY

UNLESS OTHERWISE SPECIFIED DIM. TOLERANCES ARE AS FOLLOWS:

	X	XX	XXX	XXXX
INCH	±.1	±.02	±.005	±.0005
mm	±0.5	±0.13	±0.013	

ANG. ±.50 DEG
 REMOVE BURRS & BREAK SHARP EDGES:
 INCH .003-.015 mm 0.1-0.4
 CORNER FILLETS TO:
 INCH .020 mm 0.5
 MACHINE SURFACES:
 INCH 125 mm 3.2
 METRIC DIMS. SHOWN IN [BRACKETS]

DR BY:	R.RASCON	10-12-2010
APPD:	D.JUAREZ	10-12-2010
THIRD ANGLE PROJECTION		EDS DATE 02-22-2008 FORMAT REV F
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		ELECTRICAL PRODUCTS COMPANY A DIVISION OF A. O. SMITH CORPORATION	
DESCRIPTION CONN DIAGRAM-NAMEPLATE			
SIZE B	DWG NO D0000283-001		
SCALE NONE			SHEET 1

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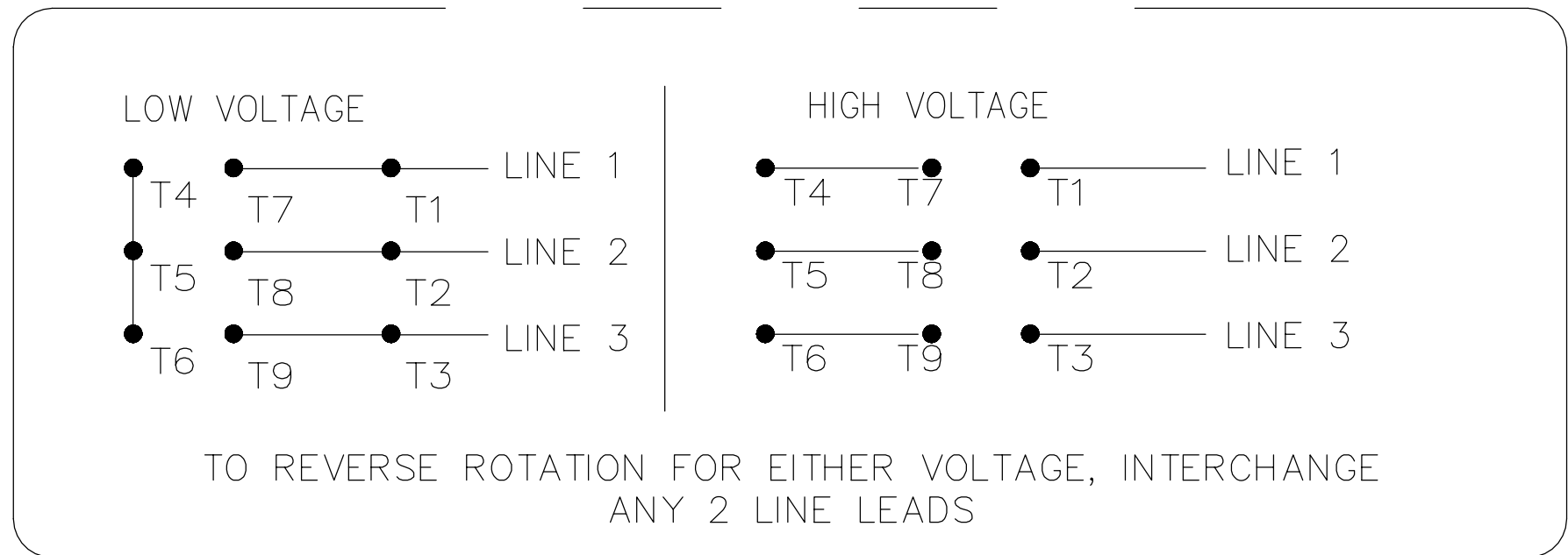
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REVISION:	ECO	REVISADO POR:	FECHA:	APROBADO POR:	FECHA:
A	0016784	R.RASCON	10-12-2010	D.JUAREZ	10-12-2010



NOTAS:

1. LA CAJA PUNTEADA REPRESENTA EL TOTAL DEL AREA IMPRESA TOTAL PERMITIDA PARA UN DIAGRAMA DE CONEXION PA5A ANCAJAR EN (.75[19.1] X 2.13 [54.1]) VER EL DIBUJO DE LA PLACA DE IDENTIFICACION 170500 O 170501 PARA LOCALIZACION.
2. LOS CARACTERES DEBEN SER DE UN MINIMO DE ALTURA DE .03[.8] A UN MAXIMO DE .06[1.5].
3. LOS DETALLES NO DEBEN SER COPIADOS DEL DIBUJO, SINO DEBEN SER REPRODUCIDOS DE LAS ILUSTRACIONES ORIGINALES EQUIPADAS.

CARACTERISTICAS DE GEOMETRIA Y SIMBOLOS

- ∇ PLANICIDAD
- RECTITUD
- ∠ ANGULARIDAD
- ⊥ PERPENDICULARIDAD (A ESCUADRA)
- // PARALELISMO
- REDONDEZ (CIRCULARIDAD)
- ⊘ CILINDRICIDAD
- ⌒ PERFIL DE CUALQUIER SUPERFICIE
- ⌒ PERFIL DE CUALQUIER LINEA
- ↑ VARIACION
- ⊕ POSICION REAL
- ⊙ CONCENTRICIDAD
- ≡ SIMETRIA

A MENOS QUE SE ESPECIFIQUE DE OTRA MANERA, LAS TOLERANCIAS DE LAS DIMS; SON LAS SIGUIENTES:

PULG $\pm .1$ $\pm .02$ $\pm .005$ $\pm .0005$
 mm ± 0.5 ± 0.13 ± 0.013

ANG. $\pm .50$ GRADOS

ELIMINAR REBABAS Y ORILLAS FILOSAS DEL BORDE.

PULG .003-.015 mm 0.1-0.4

FILETEAR ESQUINA: PULG .020 mm 0.5

MAQUINAR SUPERFICIES

PULG $\sqrt{125}$ mm $\sqrt{3.2}$

DIMS METRICAS MOSTRADAS [PARENTESIS]

DIBUJADO POR: R.RASCON	10-12-2010
APROBADO POR: D.JUAREZ	10-12-2010
TERCER ANGULO DE PROYECCION	⊕
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DESCRIPCION: CONN DIAGRAM-NAMEPLATE			
TAMAÑO: B	NUMERO DE DIBUJO: D0000283-001		
ESCALA: NONE			HOJA: 1

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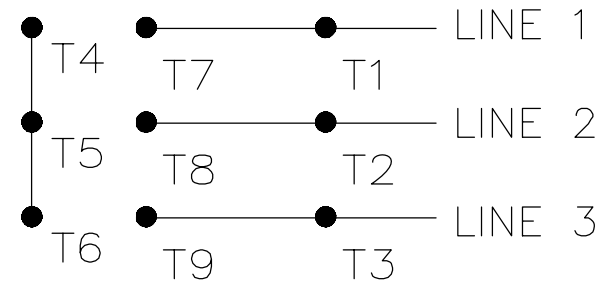
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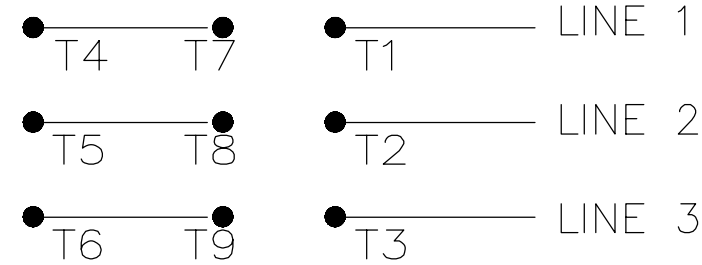
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版本	ECO	编制	日期	批准	日期
A	0016784	R.RASCON	10-12-2010	D.JUAREZ	10-12-2010

LOW VOLTAGE



HIGH VOLTAGE



TO REVERSE ROTATION FOR EITHER VOLTAGE, INTERCHANGE ANY 2 LINE LEADS

B

B

A

A

- 形位公差
- 平面度
- 直线度
- ∠ 倾斜度
- ⊥ 垂直度
- // 平行度
- 圆度
- ∅ 圆柱度
- △ 面轮廓度
- ∩ 线轮廓度
- ↗ 圆跳动
- ⊕ 位置度
- ◎ 同轴度
- ≡ 对称度

除另有注明
尺寸公差如下:

	X	XX	XXX	XXXX
英寸	±.1	±.02	±.005	±.0005
毫米	±0.5	±0.13	±0.013	
角度	±.50 度			
清理毛刺和尖棱				
英寸	.003-.015		毫米 0.1-0.4	
内圆角				
英寸	.020 毫米 0.5			
表面粗糙度				
英寸	125		米制 3.2	
米制尺寸显示在 []				

绘图:	R.RASCON	10-12-2010
批准:	D.JUAREZ	10-12-2010
第三角投影		图纸格式发布日期 02-22-2008 图纸格式版本 F
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名称		CONN DIAGRAM-NAMEPLATE	
图幅	B	图号	D0000283-001
比例	NONE	页号	1

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