

# PRODUCT INFORMATION PACKET



Model No: SK1202  
Catalog No: SK1202  
Pool Pump Motor, 2 HP, 1 Ph, 60 Hz, 230 V, 3600 RPM, 56C Frame, ODP



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**Nameplate Specifications**

Output HP	<b>2 Hp</b>	Output KW	<b>1.5 kW</b>
Frequency	<b>60 Hz</b>	Voltage	<b>230 V</b>
Current	<b>11.2 A</b>	Speed	<b>3450 rpm</b>
Service Factor	<b>1.3</b>	Phase	<b>1</b>
Duty	<b>Continuous</b>	Insulation Class	<b>B</b>
Frame	<b>56C</b>	Enclosure	<b>Open Drip Proof</b>
Thermal Protection	<b>Automatic</b>	Ambient Temperature	<b>50 °C</b>
UL	<b>Recognized</b>	CSA	<b>Y</b>
Number of Speeds	<b>1</b>		

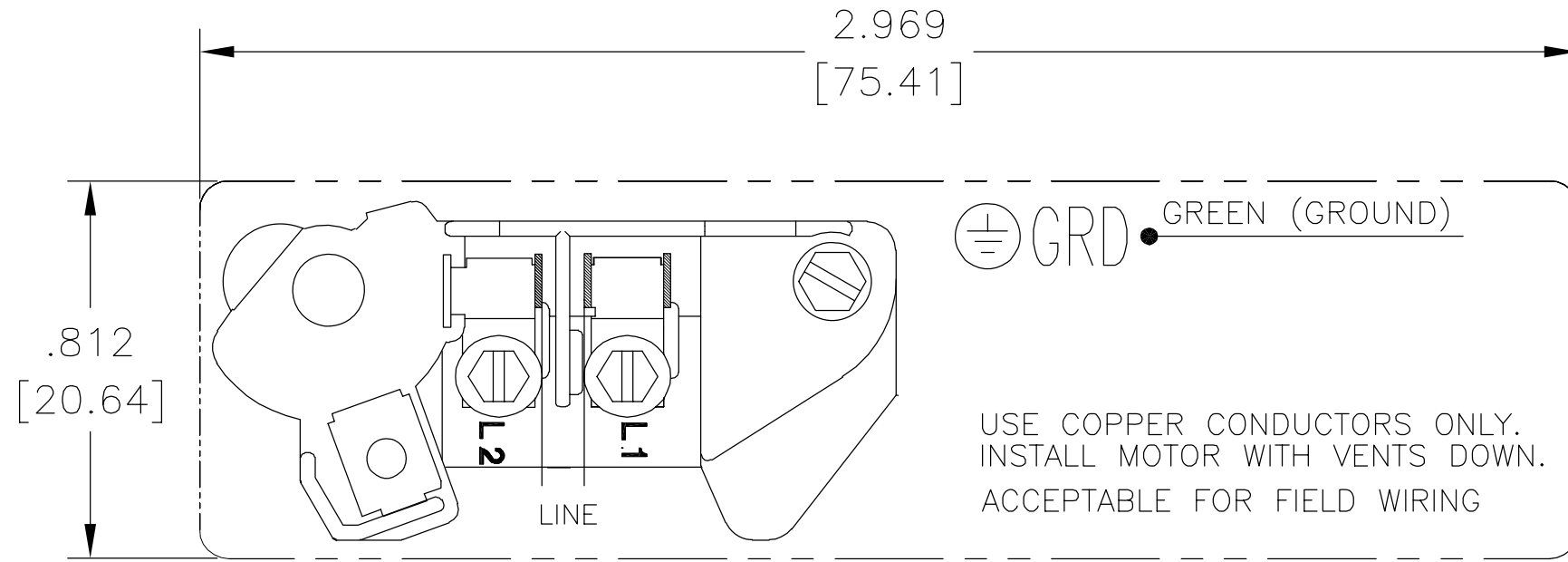
**Technical Specifications**

Electrical Type	<b>Capacitor Start Capacitor Run</b>	Poles	<b>2</b>
Rotation	<b>Counterclockwise Pump End</b>	Mounting	<b>Round</b>
Motor Orientation	<b>Horizontal</b>	Drive End Bearing	<b>Ball</b>
Opp Drive End Bearing	<b>Ball</b>	Frame Material	<b>Rolled Steel</b>
Shaft Type	<b>5/8 Keyed</b>	Overall Length	<b>15.12 in</b>
Frame Length	<b>9.81 in</b>	Shaft Diameter	<b>0.625 in</b>
Shaft Extension	<b>2.06 in</b>		
Connection Drawing	<b>627103-007</b>	Outline Drawing	<b>SK1202-S01</b>

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REV	ECO	REV BY	DATE	APPD	DATE
B	0001487	D.MUÑOZ	04-13-2009	M.ARGUELLES	04-13-2009



230 VOLTAGE – SINGLE SPEED

NOTE:

1. FOR USE WITH 616231 NAME PLATE BLANK.
2. — — — — INDICATES DIMENSIONAL LIMITS.
3. DIE MUST PRODUCE A LEGIBLE IMPRESSION.

GEOMETRIC CHARACTERISTICS & SYMBOLS

- ▭ FLATNESS
- STRAIGHTNESS
- ∠ ANGULARITY
- ⊥ PERPENDICULARITY (SQUARENESS)
- // PARALLELISM
- ROUNDNESS (CIRCULARITY)
- ⊘ CYLINDRICITY
- △ PROFILE OF ANY SURFACE
- ∩ PROFILE OF ANY LINE
- ↑ RUNOUT
- ⊕ TRUE POSITION
- ◎ CONCENTRICITY
- ⊖ SYMMETRY

UNLESS OTHERWISE SPECIFIED  
DIM. TOLERANCES ARE AS FOLLOWS:

INCH	±.1	±.02	±.005	±.0005
mm	±0.5	±0.13	±0.013	

ANG. ±.50 DEG

REMOVE BURRS & BREAK SHARP EDGES:

INCH	.003-.015	mm	0.1-0.4
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CORNER FILLETS TO:

INCH	.020	mm	0.5
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MACHINE SURFACES:

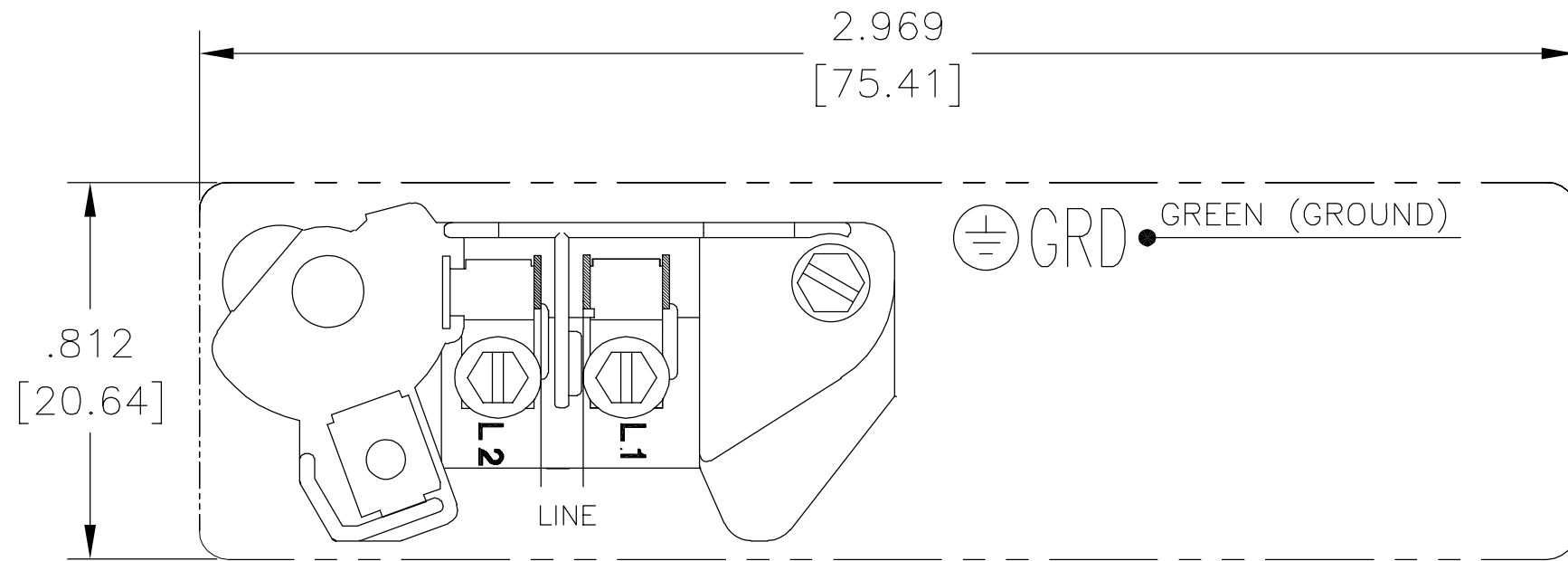
INCH	125	mm	3.2
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METRIC DIMS. SHOWN IN [BRACKETS]

DR BY:	Daniel Muñoz	04-13-2009
APPD:		
THIRD ANGLE PROJECTION		EDS DATE 02-22-2009 FORMAT REV F
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<b>AC Smith</b> innovation has a name.		<b>ELECTRICAL PRODUCTS COMPANY</b> A DIVISION OF A. O. SMITH CORPORATION	
DESCRIPTION			
CONNECTION DIAGRAM EXTERNAL			
SIZE	A	DWG NO	627103-007
SCALE	NONE	SHEET	1

REVISION:	ECO	REVISADO POR:	FECHA:	APROBADO POR:	FECHA:
B	0001487	D.MUÑOZ	04-13-2009	M.ARGUELLES	04-13-2009



VOLTAJE 230 – VELOCIDAD SENCILLA

NOTAS:

1. PARA USARSE CON LA PLACA DE DATOS EN BLANCO 616231.
2. — — — — — INDICA LIMITES DIMENSIONALES.
3. EL DADO DEBE PRODUCIR UNA IMPRESION LEGIBLE.

CARACTERISTICAS DE GEOMETRIA Y SIMBOLOS

- ▭ PLANICIDAD
- RECTITUD
- ∠ ANGULARIDAD
- ⊥ PERPENDICULARIDAD (A ESCUADRA)
- // PARALELISMO
- REDONDEZ (CIRCULARIDAD)
- ⊘ CILINDRICIDAD
- ⊖ PERFIL DE CUALQUIER SUPERFICIE
- ⌒ PERFIL DE CUALQUIER LINEA
- ↑ VARIACION
- ⊕ POSICION REAL
- ◎ CONCENTRICIDAD
- ≡ SIMETRIA

A MENOS QUE SE ESPECIFIQUE DE OTRA MANERA, LAS TOLERANCIAS DE LAS DIMS; SON LAS SIGUIENTES:


	X	XX	XXX	XXXX
PULG	±.1	±.02	±.005	±.0005
mm	±0.5	±0.13	±0.013	

ANG. ±.50 GRADOS  
ELIMINAR REBABAS Y ORILLAS FILOSAS DEL BORDE.

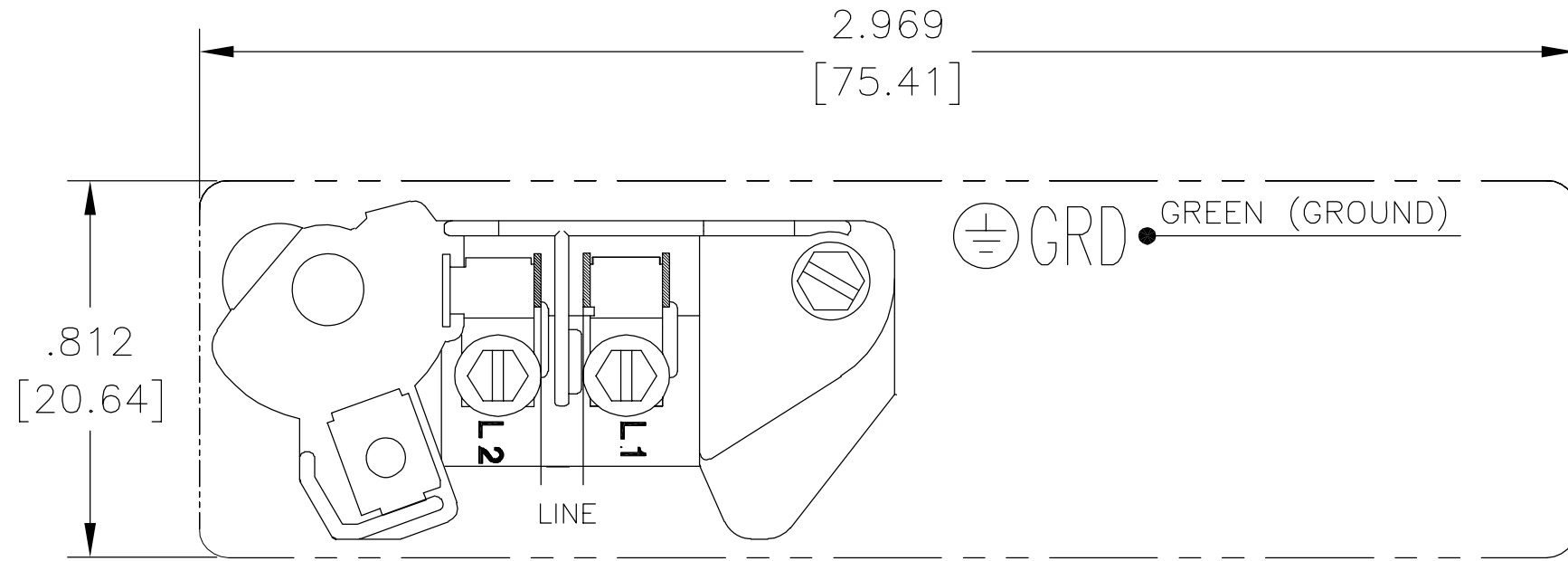
PULG .003-.015 mm 0.1-0.4  
FILETEAR ESQUINA: PULG .020 mm 0.5  
MAQUINAR SUPERFICIES  
PULG 125 mm 3.2

DIMS METRICAS MOSTRADAS [PARENTESIS]

DIBUJADO POR: Daniel Muñoz	04-13-2009
APROBADO POR:	
TERCER ANGULO DE PROYECCION	⊕
FECHA EDS: 02-22-2009	REV. FORMATO: F
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DESCRIPCION: CONNECTION DIAGRAM EXTERNAL	
TAMAÑO: A	NUMERO DE DIBUJO: 627103-007
ESCALA: NONE	HOJA: 1

版本	ECO	编制	日期	批准	日期
B	0001487	D.MUÑOZ	04-13-2009	M.ARGUELLES	04-13-2009



- 形位公差
- 平面度
- 直线度
- ∠ 倾斜度
- ⊥ 垂直度
- // 平行度
- 圆度
- ⊘ 圆柱度
- △ 面轮廓度
- ⌒ 线轮廓度
- ↗ 圆跳动
- ⊕ 位置度
- ◎ 同轴度
- ≡ 对称度

除另有注明  
尺寸公差如下:

	X	XX	XXX	XXXX
英寸	±.1	±.02	±.005	±.0005
毫米	±0.5	±0.13	±0.013	
角度	±.50 度			
清理毛刺和尖棱				
英寸	.003-.015	毫米	0.1-0.4	
内圆角				
英寸	.020	毫米	0.5	
表面粗糙度				
英制	125	米制	3.2	

米制尺寸显示在 [ ]

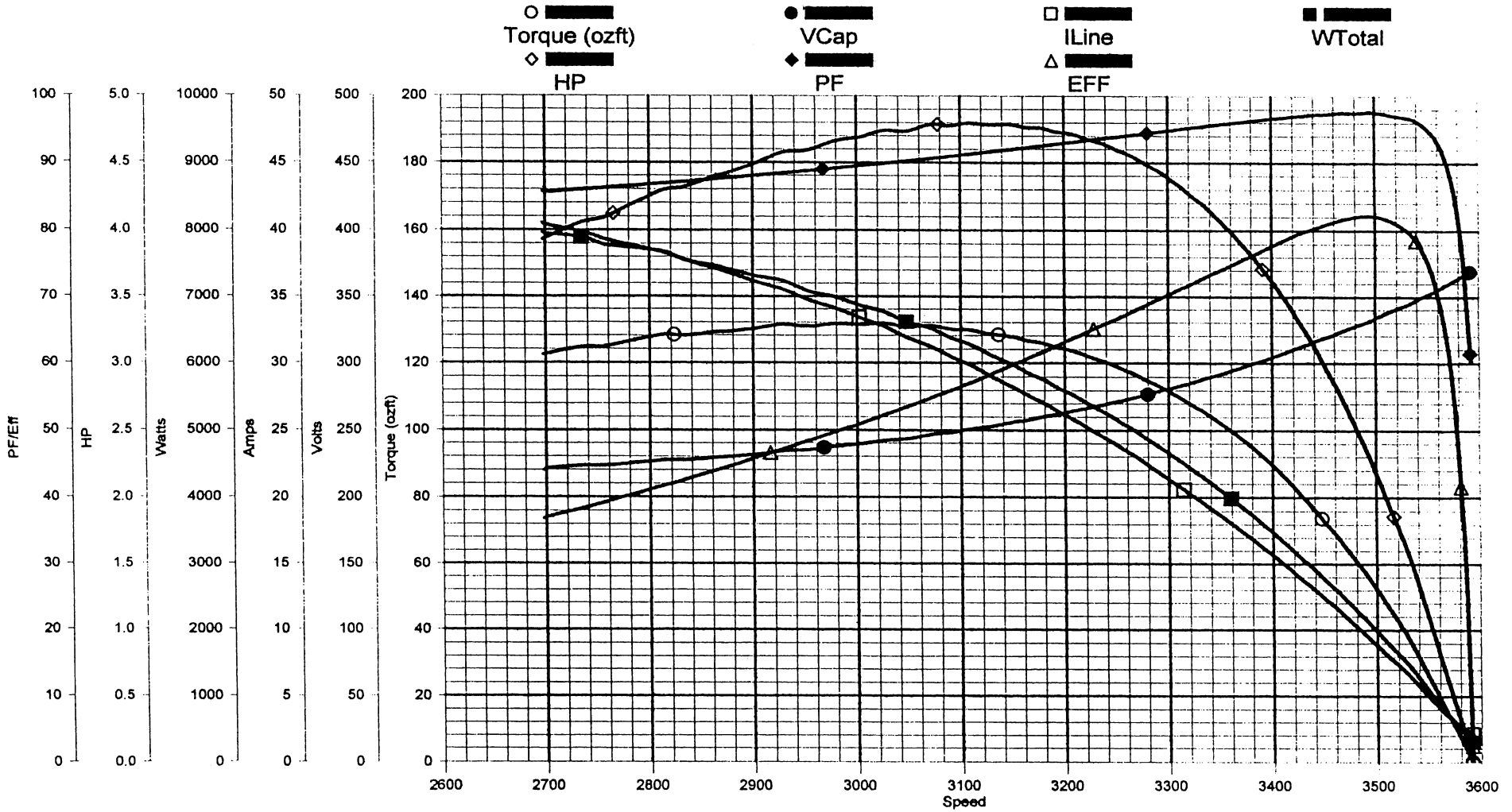
绘图:	Daniel Muñoz	04-13-2009
批准:		
第三角投影		图纸格式发布日期 02-22-2009 图纸格式版本 F
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名称		CONNECTION DIAGRAM EXTERNAL	
图幅	A	图号	627103-007
比例	NONE	页号	1

# AO Smith

Performance Down    Project: 0243803-4 (High Speed)

Thursday, November 07, 2002 07:08 PM



TRACKING #: 10008540  
 SBU: Pump  
 ENGINEER: J HEINRICHS  
 TECHNICIAN: DENNIS  
 BENCH: 2  
 TORQUE CELL: 350 lb-in  
 NP RPM: 3450  
 # SPEEDS: 1  
 MOTOR #: 1  
 TYPE: K

CUSTOMER:  
 MODEL:  
 FRAME: 56  
 PHASES: 1  
 HP: 2.50  
 VOLTS: 230.0  
 HERTZ: 60  
 START CAP: 36.00  
 RUN CAP: 0.00  
 ACTUAL CAP: 0.00

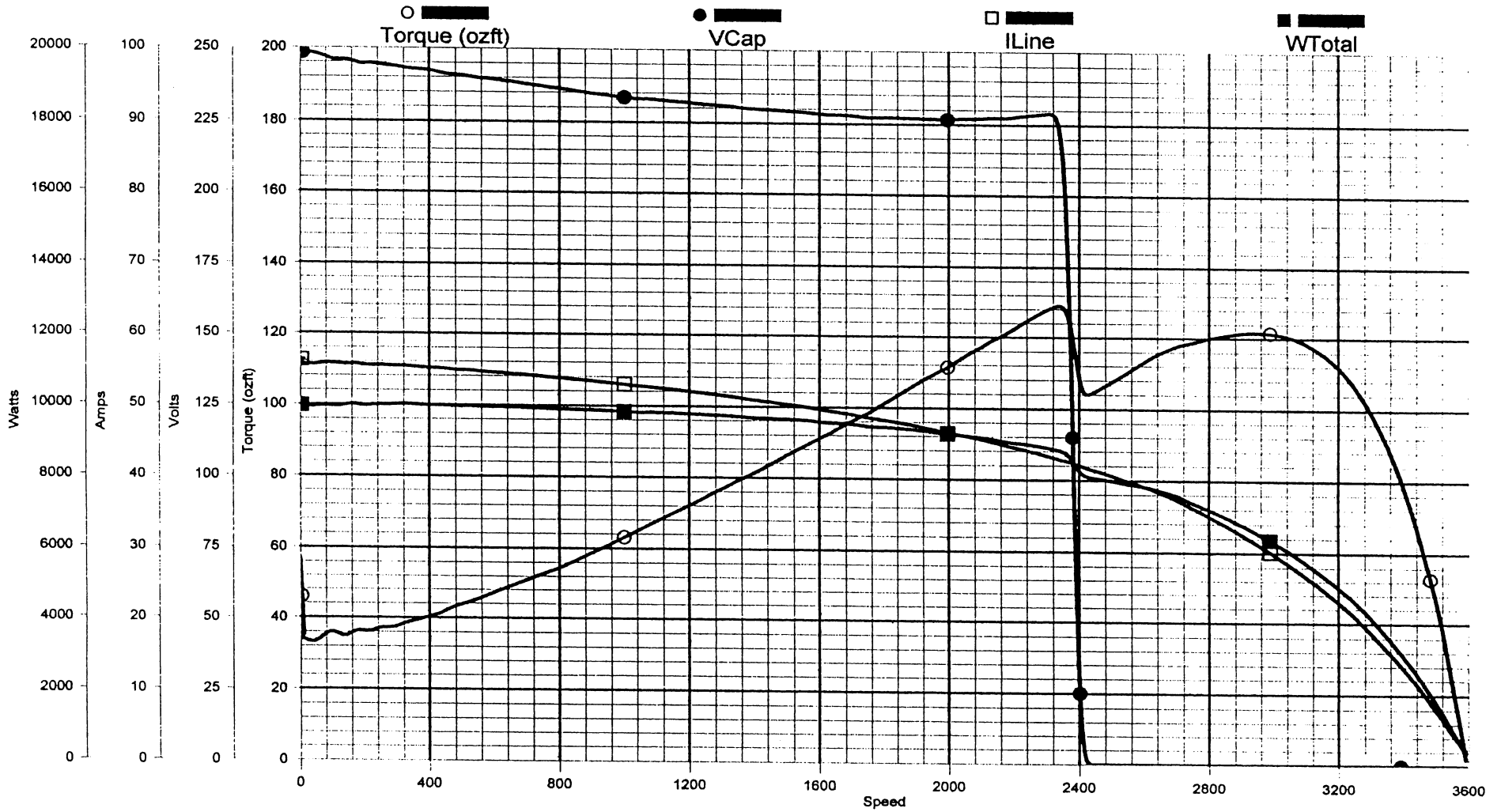
DESCRIPTION: OFFSET  
 BDT: 130.96  
 MT: 131.68  
 SF: 0.00  
 LRT: 0.00  
 LRA: 0.00  
 PUT: 0.00  
 COMMENT1:  
 COMMENT2:  
 COMMENT3:

*LOCK AMPS: 56.0A*  
*LOCK TORQUE: 34.0 oz-ft*  
*BREAKDOWN TORQUE: 130.9 oz-ft*

# AO Smith

Performance Up    Project: 0243803-4 (High Speed)

Thursday, November 07, 2002 08:24 PM



TRACKING #: 10008540  
 SBU: Pump  
 ENGINEER: J HEINRICHS  
 TECHNICIAN: DENNIS  
 BENCH: 2  
 TORQUE CELL: 350 lb-in  
 NP RPM: 3450  
 # SPEEDS: 1  
 MOTOR #: 1  
 TYPE: K

CUSTOMER:  
 MODEL:  
 FRAME: 56  
 PHASES: 1  
 HP: 2.50  
 VOLTS: 230.0  
 HERTZ: 60  
 START CAP: 36.00  
 RUN CAP: 0.00  
 ACTUAL CAP: 0.00

DESCRIPTION: 0-SYNC  
 BDT: 121.68  
 MT: 129.03  
 SF: 0.00  
 LRT: 56.77  
 LRA: 56.20  
 PUT: 33.26  
 COMMENT1:  
 COMMENT2:  
 COMMENT3: